

Kuber Polyfilms

A Complete House of Multilayer Polyfilms

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Technical Data Sheet (TDS)

ACP Grade Adhesive Film

Manufactured by: Kuber Polyfilms

Parameter	20 Micron	35 Micron	50 Micron
Grade	Economy / Interior	Standard Interior	Exterior / High Grade
Peel Strength (N/mm)	≥4.0	≥5.5	≥7.5 to 10.0
Tensile Strength	10–12 MPa	12–15 MPa	15–25 MPa
Elongation at Break	≥150%	≥200%	≥300%
Melting Point	105–120°C	110–125°C	110–130°C
Lamination Temperature	130–150°C	140–165°C	150–180°C
Recommended Aluminium Sheet Thickness	0.10 – 0.15 mm	0.18 – 0.25 mm	0.30 – 0.50 mm

